

# Welding Certificate

**WECE-CPR-1090-2.00606.GSIMA.2023.002**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European  
standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**Stahlbauhoch3 GmbH**

**Grubenweg 3  
57537 Hövels  
GERMANY**

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC3 according to EN 1090-2**

**Welding Process(es)**

(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized), 141

**Material Group**

1.1, 1.2  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
8.1  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding  
Coordinator**

(Title, Surname, Name, Qualification,  
Date of birth)

Dipl.-Ing. Eckhard Blöcher, IWE

born on: 10.12.1965

**Substitute**

(Title, Surname, Name, Qualification,  
Date of birth)

B.Sc. Patrick Körner, IWE  
Mario Stangier, Level B

born on: 30.03.1973

born on: 30.05.1996

**Confirmation**

All provisions concerning welding as described in the above mentioned  
technical specification(s) were applied.

**Validity start**

14.03.2023

**Period of validity**

14.03.2025

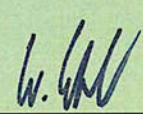
**Remarks**

see reverse

**Place and date of issue**

Mannheim, 20.03.2024  
Benölken



  
Dipl.-Ing. (FH) Ehrler  
Head of test body